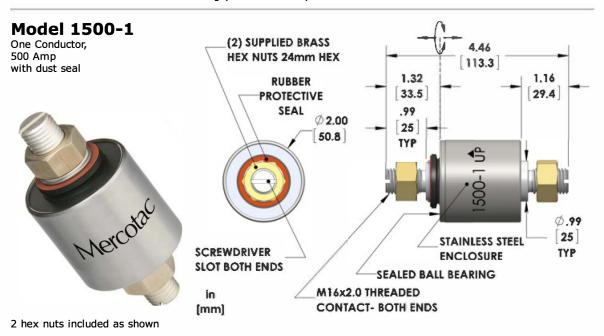
#### **Model 1500** One Conductor, 500 Amp 113.3 (2) SUPPLIED BRASS 1.32 1.16 **HEX NUTS 24mm HEX** 33.5 29.4 Ø 2.00 .99 50.8 25 Ø.99 **SCREWDRIVER** 25 STAINLESS STEEL SLOT BOTH ENDS TYP **ENCLOSURE** SEALED BALL BEARING in M16x2.0 THREADED **CONTACT- BOTH ENDS** [mm]

2 hex nuts included as shown

Available with external dust seal (Model 1500-1) Available with stainless steel ball bearing (Model 1500-SS)



Available with stainless steel ball bearing (Model 1500-1-SS)

Mercotac model 1500 series are ideal connectors for high-power applications such as on plating electrodes and welding cable reels that require more power than the smaller Mercotac model 1250 series connectors. They come standard with a stainless steel housing. Available with stainless steel ball bearing (1500-SS or 1500-1-SS) (recommended for wet or corrosive environments).

Model No.	Terminals	Voltage AC/DC	Max Amp Rating	Max. Freq. MHz	Contact Resistance	Max. RPM	Temp Max. F (C) / Min. F (C)	Rotation Torque (gm- cm)	Circuit Separation
1500	1	N/A	500	200	<1mΩ	300	140 (60) /-20(-29)	750	N/A
1500-SS	1	N/A	500	200	<1mΩ	300	140 (60) /-20(-29)	750	N/A
1500-1	1	N/A	500	200	<1mΩ	300	140 (60) /-20(-29)	750	N/A
1500-1-SS	1	N/A	500	200	<1mΩ	300	140 (60) /-20(-29)	750	N/A

<sup>&</sup>quot;-1" designator indicates an external dust seal

Safety Note: The stainless steel housing of the 1500 series Mercotac connector at higher voltages is electrically "hot" to the internal conductor.



<sup>&</sup>quot;-SS" designator indicates stainless steel ball bearing

## Model 1500 Connections

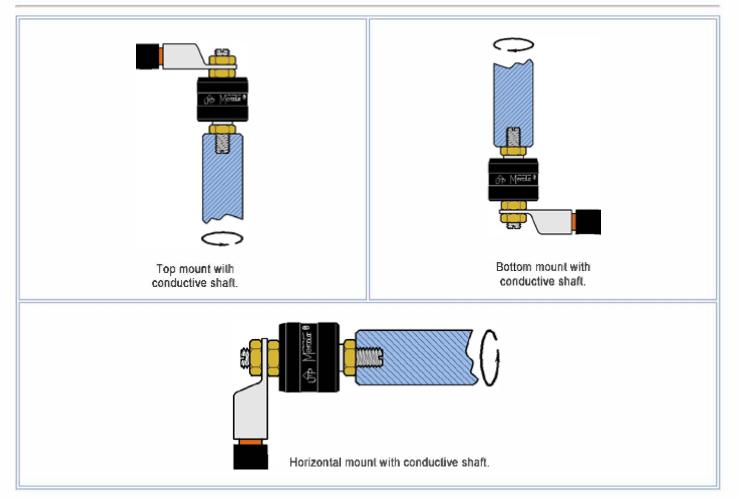
# **▼** Model 1500 Suggested Mounting Methods

Model 1500 is typically mounted by the threaded stud on either end or by the steel body using a set screw. When mounting horizontally, mount the Mercotac so the body of the connector rotates.

	Typical Body Mount Dimensions	
MODEL	HOLE DIAMETER (Ø) *	DEPTH
1500, et al	2.003" (50.9)	2.50" (63.5)

### **Typical Threaded Contact Mount**

Typical III dadda Contact I loant						
1500 (metric)	M16 X 2.0	1.45" (36.8)				
*Inch (mm) Tolerance Ø	+.001" (+.025)					
	000" (000)					



### Installation Notes:

- the up arrow should not point below horizontal
- do not solder to or bend connector tabs
- · avoid lateral forces and mechanical loads (overly stiff or tight wires)
- do not rigid mount both ends of connector
- limit mounting eccentricity (runout / wobble) to .005" (.13mm)
- · provide overload protection within the circuit
- · avoid vibration and bumping motions